

Mounting instructions vacuumcleaner-motor replacement kit

**Service
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Philips Domestic Appliances and Personal Care

Service Instruction

Note: This kit is not suitable for Vision (HR8701-8982) or Mobilo (HR8501-8582) types!
To service Vision/Mobilo types please refer to the latest service manual of concerned type.

To replace in	Instruction	Illustration
Impact HR8352-HR8365 City Line HR8368-HR8378 Impact Plus FC8380-FC8388 Impact Excel FC8390-FC8399 City Line Plus FC8400-FC8412 Expression FC8600-FC8629 Jewel FC9050-FC9079 Performer FC9150-FC9179 Marathon FC9200-FC9229	Use snap bracket in the two big holes at motor backside (see fig.1)	<p style="text-align: center;">Fig.1</p>
Universe FC9000-FC9049 Specialist FC9100-FC9149	Use snap bracket in the two big holes at motor backside (see fig.1) Remove the Receptacle Housing from the wires or cut off the two clamps! (see fig.2)	<p style="text-align: center;">Fig.2</p>
City Line II FC8421-FC8439	Use the rubber Buffer Back in the two small holes at the motor backside (see fig.3)	<p style="text-align: center;">Fig.3</p>

In all cases special care should be taken to assure correct mounting in all motor buffers before closing the motor cap!